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Toshiba Manufacturing Co., Ltd. Materials System Division

TOSHIMA

MATERIALS SYSTEM DIVISION

2018 VOL. 1
Lithium-ion Battery Materials
Ferroelectric Materials
Functional Materials

 **TOSHIMA** Manufacturing

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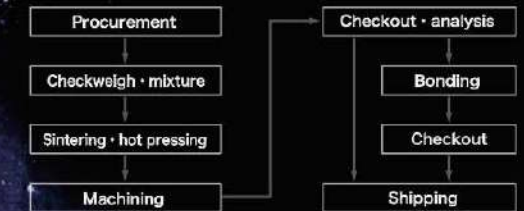
Total Support For Advanced Material Research

Materials system division of Toshima manufacturing company supports your advanced study and development with providing a variety of materials following your requests.

We can materialize it with short lead time thanks to total in-house production system.



PRODUCTION PROCESS



Lithium-ion battery materials

We can provide powder, sputtering target for thin film or sheet types of Lithium ion battery materials.

		
POWDERS	TARGETS	SHEETS
Production method Solid-solid reaction, Sol-gel method, Co-precipitation	Uses for Sputtering, PLD etc.	Substrate use 10x10x0.5t, φ10x0.5t etc. *The relative density of LLZ is over 95%.

Cathode active materials	LiCoO ₂	LiNiO ₂	LiFeO ₂	LiCo _{1/3} Ni _{1/3} Mn _{1/3} O ₂
	LiNi _{0.8} Co _{0.15} Al _{0.05} O ₂	Li ₂ MnO ₃	Li ₂ Mn ₂ O ₄	LiMn ₂ O ₄
	LiCo _{0.5} Mn _{1.5} O ₄	LiNi _{0.5} Mn _{1.5} O ₄	LiFePO ₄	LiCoPO ₄
	LiNiPO ₄	LiMnPO ₄	LiCo _{1-x} Fe _x PO ₄	

Solid electrolyte materials	Li _{6.25} La ₃ Zr ₂ Al _{0.25} O ₁₂	Li _{6.6} La ₃ Zr _{1.6} Ta _{0.4} O ₁₂	Li _{6.75} La ₃ Zr _{1.75} Nb _{0.25} O ₁₂	Li _{6.25} La ₃ Zr ₂ Ga _{0.25} O ₁₂
	Li ₅ La ₃ Ta ₂ O ₁₂	Li _{0.33} La _{0.55} TiO ₃	Li _{1.5} Al _{0.5} Ge _{1.5} P ₃ O ₁₂	Li _{1.3} Al _{0.3} Ti _{1.7} P ₃ O ₁₂
	Li ₃ PO ₄ (LIPON)	Li ₄ SiO ₄	Li ₃ PO ₄ -Li ₄ SiO ₄	Li ₃ BO ₃

Anode materials	Li ₄ Ti ₅ O ₁₂
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Other related materials	LiNbO ₃	Na ₃ PO ₄	Na ₃ Zr ₂ Si ₂ PO ₁₂
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Feel free to contact us if you have any other inquires besides above.

Table 1 : Cathode active materials for Li-ion battery

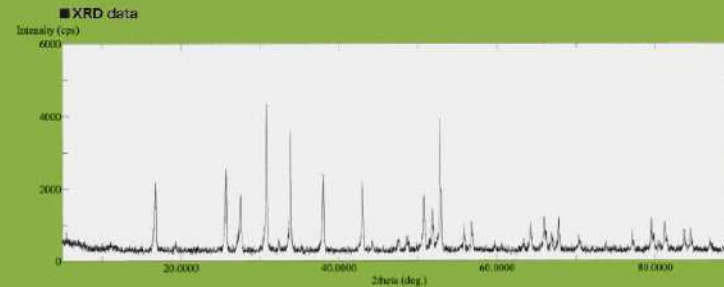
Material	Structure	Voltage (V)	Discharge capacity (mAh/g)
LiCoO ₂	Layered rocksalt	3.9	160
LiNiO ₂	Layered rocksalt	3.8	200
LiCo _{1/3} Ni _{1/3} Mn _{1/3} O ₂	Layered rocksalt	3.7	160
LiMn ₂ O ₄	Spinel	4.0	100
LiNi _{0.5} Mn _{1.5} O ₄	Spinel	4.5	135
LiFePO ₄	Olivine	3.3	160

Table 2 : Ion conductivity of solid oxide electrolytes

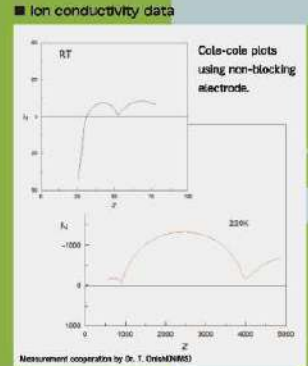
Material	Conductivity@r.t. (S/cm)	Type
Li _{0.34} La _{0.51} TiO _{2.94}	1.4 × 10 ⁻³	Perovskite
Li _{1.5} Al _{0.3} Ti _{1.7} (PO ₄) ₃	7 × 10 ⁻⁴	NASICON
Li ₇ La ₃ Zr ₂ O ₁₂	3 × 10 ⁻⁴	Garnet
50Li ₄ SiO ₄ · 50Li ₃ BO ₃	4.0 × 10 ⁻⁶	Glass
Li _{2.9} PO _{3.2} No _{0.46} (LIPON)	3.3 × 10 ⁻⁶	Amorphous film
Li _{3.6} Si _{0.6} P _{0.4} O ₄	5.0 × 10 ⁻⁶	Amorphous film
Li _{1.07} Al _{0.49} Ti _{1.46} (PO ₄) ₃	1.3 × 10 ⁻³	Glass ceramics
Li _{1.5} Al _{0.5} Ge _{1.5} (PO ₄) ₃	4.0 × 10 ⁻⁴	Glass ceramics

M. Tetsuhiro and A. Hayashi, "Forefront of all solid state batteries", Gekken Kagaku Vol.67 July, 2012.

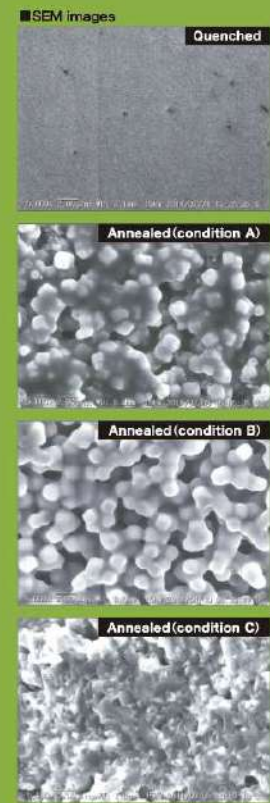
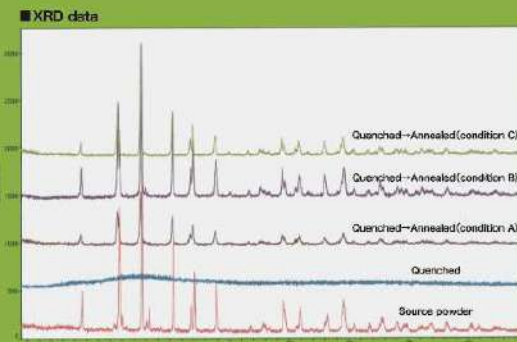
Li_{6.25}La₃Zr₂Ga_{0.25}O₁₂ Substrate data



Size : □10mm×0.5t
Ion conductivity : 5.2×10⁻⁴S/cm (r.t.) (Bulk ion conductivity 4.17×10⁻⁵S/cm)



Li_{1.5}Al_{0.5}Ge_{1.5}P₃O₁₂ (Glass ceramics) Substrate data



Size : □10mm×0.75t
Ion conductivity : High frequency side 3.6×10⁻⁴S/cm
Ion conductivity : Low frequency side 1.8×10⁻⁴S/cm

Solar cell materials

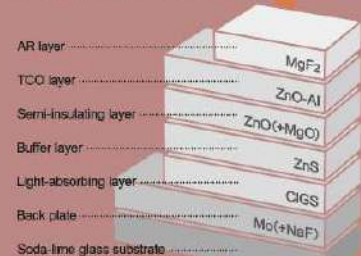
We provide a wide variety of materials for CIGS (Cu, In, Ga, Se multi-compound semiconductors)

solar cell.

Light-absorbing layer	CuGa(Na)	CuInGa(Na)	Cu-Zn-Sn-S	CuInTe ₂
Buffer layer	In ₂ S ₃	ZnS	ZnOS	
Semi-insulating layer	ZnO	ZnO-MgO		
TCO layer	ZnO-Al ₂ O ₃	ZnO-B ₂ O ₃		
	ZnO-Ga ₂ O ₃	TiO ₂ -Nb		
AR layer	MgF ₂	Si ₃ N ₄		
	TiO ₂	Nb ₂ O _x		

Feel free to contact us if you have any other inquiries besides above.

A model of CIGS solar cell



Fuel cell materials

Nowadays, proton conduction type of solid state oxide is developed for application of house, motorcar and cell phone, because it has high energy efficiency. Toshima is developing and synthesizing the solid state oxide materials by using some kinds of making process such as solid reaction, coprecipitation and sol-gel methods.

SOFC fuel cell

Cathode materials	La _{1-x} Sr _x MnO ₃	La _{1-x} Sr _x CoO ₃	Sm _{1-x} Sr _x CoO ₃	
Electrolyte materials	BaZrO ₃	SrZrO ₃	BaZr _{1-x} Y _x O ₃	SrZr _{1-x} Y _x O ₃
	BaCe _{1-x} Y _x O ₃	SrCe _{1-x} Y _x O ₃		
Anode materials	NiO-BaZrO ₃	NiO-BaZr _{1-x} Y _x O ₃	NiO-BaCe _{1-x} Y _x O ₃	
Catalyst materials	PtRu supporting C	Pt supporting LiCoO ₂		
Hydrogen absorbing alloys	LaNi ₅	Mg ₂ Ni		

Feel free to contact us if you have any other inquiries besides above.

High-temperature superconducting materials

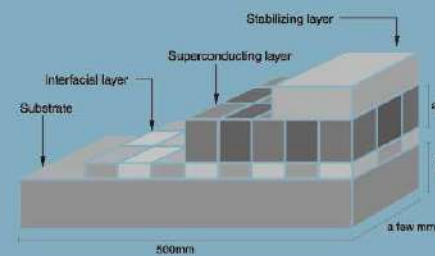
Superconductor technology enables to significant improvement of existing equipment as well as

realization of innovative equipment in energy, electronics, and transportation fields. Especially high-temperature superconductors represented by yttrium and bismuth based oxides are developed among applied technologies. In recent years, superconductors are applied to wire rods by the progress of undercoat layers. Our deep experience for manufacturing of sputtering targets and PLD materials contributes to "dream technologies" supporting 21st century society.

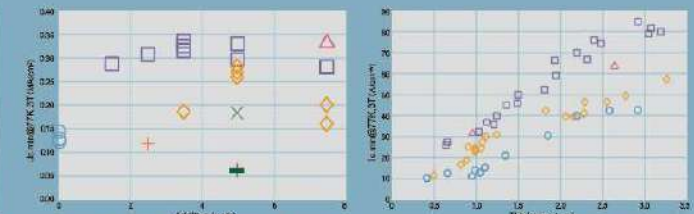
Superconducting materials	YBa ₂ Cu ₃ O _x	GdBa ₂ Cu ₃ O _x	SmBa ₂ Cu ₃ O _x	Bi ₂ Sr ₂ CaCu ₂ O _x	
	(Bi-x, Pb _x)Sr ₂ Ca ₂ Cu ₃ O _x				
Interfacial/buffer layer materials	CeO ₂	Gd ₂ Zr ₂ O ₇	Ce	Y	ZrO ₂ +Y ₂ O ₃
Under layer materials	Ni-alloy	MgO	SrTiO ₃	Al ₂ O ₃	Mg

Feel free to contact us if you have any other inquiries besides above.

Structure of superconducting tape



Meissner effect



Additive dependence of J_c at 77K and 5T for Bi2223 coated GdBCO CCs, compared with pure GdBCO CCs.
Thickness dependence of J_c at 77K and 5T for Bi2223 coated GdBCO CCs, compared with Bi2223 and Bi2201 coated GdBCO CCs.

Reference: 1) Taka, H. et al., Supercond. Sci. Technol. 15, 103 (2002). 2) Taka, H. et al., Supercond. Sci. Technol. 15, 103 (2002).

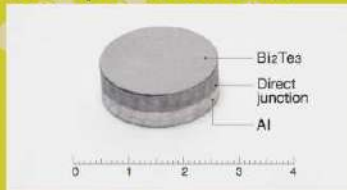
Thermoelectric conversion materials

Thermoelectric conversion attracts attention as energy harvest. On the basis of technical know-how of material developing, Toshiba provides new thermoelectric conversion materials.

Metal type [N-type]	Bi_2Te_3	$\text{CoSb}_{2.85}\text{Te}_{0.15}$	Mg_2Si
Metal type [P-type]	$\text{Bi}_{0.3}\text{Sb}_{1.7}\text{Te}_3$	CoSb_3	$\text{MnSi}_{1.73}$
Oxide type	Na_xCoO_y	$\text{Ca}_3\text{Co}_4\text{O}_9$	$\text{SrTiO}_3(\text{with dopant})$
Joint type	Bi_2Te_3 - Joint material - CoSbTe BiSbTe - Joint material - CoSb_3 Electrode material - Bi-base material, Co-base material - Electrode material Electrode material - Supplied material or trial piece - Electrode material		

Feel free to contact us if you have any other inquiries besides above.

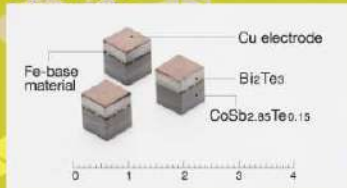
An example of Junction material



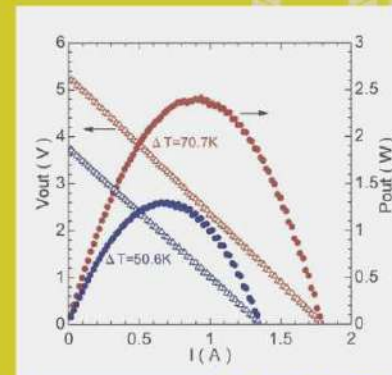
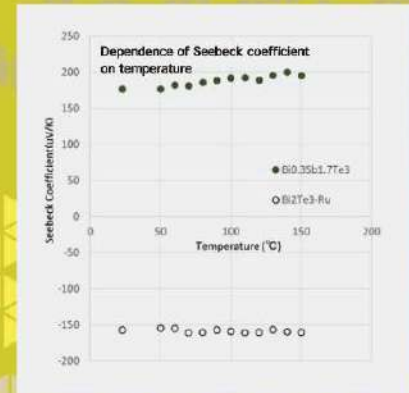
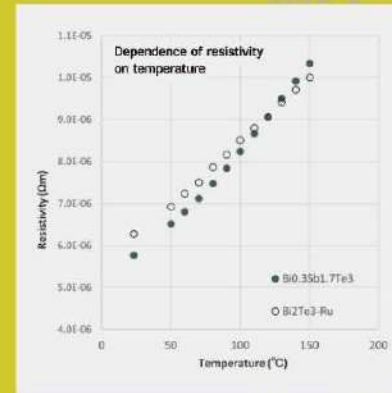
Bi_2Te_3 (N-type) & $\text{Bi}_{0.3}\text{Sb}_{1.7}\text{Te}_3$ (P-type)



Segment type



Evaluated chip : 3x20x1mm sampled from $\phi 150\text{mm}$ wafer



Power generation characteristics of thermoelectric module
(Flexible module consisting of 250 pairs of P, N elements)

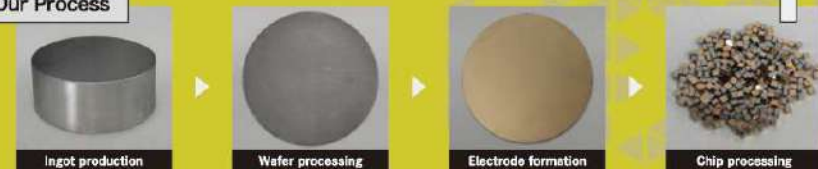


Picture of flexible thermoelectric module
(Provided from E-ThermoGentek Inc.)

Modularization

Process flow for Bi-Te system thermoelectric module

Our Process



We can supply various ingot, wafer (with/without electrode) and chip (with/without electrode).

Achievements of chip processing size:
0.3mm Cube ~ 2.0mm Cube

Artificial photosynthesis and Photocatalyst materials

Fuel cell vehicles were sold in the end of 2014. It is considered that hydrogen is one of the most important next generation energy as pollution free energy. In recent days, many institutes and governments develop artificial photosynthesis and photocatalyst materials and Toshima supplies various light absorbing materials to produce hydrogen or oxygen.

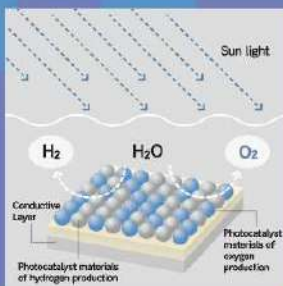
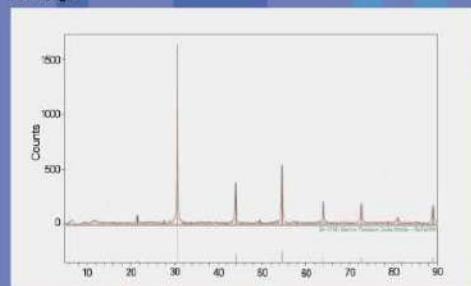
Photocatalyst materials of oxygen production/hydrogen production	WO ₃	Ta ₃ N ₅	TaON	Bi ₂ MoO ₆
	NaTaO ₃ +La (~130nm)	Sn ₃ O ₄ (~800nm)	BaTaO ₂ N	SrTaO ₂ N
	CaTaO ₂ N	BaNbO ₂ N	SrNbO ₂ N	CaNbO ₂ N
	LaTiO ₂ N	LaTaON ₂	LaNbON ₂	Ag-Cu-Ga-Sx
	Ag-Cu-In-Sx	Sr-Ag-Sn-Sx		

Metal oxide precursor materials	Sr ₂ Ta ₂ O ₇	Sr ₂ Nb ₂ O ₇	LaTaO ₄	LaNbO ₄	La ₂ Ti ₂ O ₇
	Ba-Ta-C-Ox	Ba-Nb-C-Ox	Ca-Ta-C-Ox	Ca-Nb-C-Ox	

Co-catalyst / Supported catalyst materials	Pt	Rh	NiO	CoO	RuO ₂
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Feel free to contact us if you have any other inquiries besides above.

BaTaO₂N



Optical functional materials

Also, in addition to transparent electrodes, reflective films, AR coats (antireflective films), the application of light emitting elements such as LEDs and optoelectronics thin films has been expanding more and more. Toshima can respond widely and promptly to customer's requests from customized materials for research and development to mass production of AR coating material.

[N-type] Transparent oxide semiconductor materials	ZnO	SnO ₂	In ₂ O ₃	InGaZnO ₄ (IGZO)
	InZnSnOx (IZTO)	Zn ₂ SnO ₄		

[P-type] Transparent oxide semiconductor materials	Cu ₂ O	NiO(+Li)	SnO	CuAlO ₂
	CuCrO ₂	SrCu ₂ O ₂	ZnRh ₂ O ₄	ZnIr ₂ O ₄

Transparent conductive film materials	ITO	ZnO-Al ₂ O ₃	ZnO-Ga ₂ O ₃	SnO ₂ -Sb ₂ O ₃	Ti-Nb-Ox
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Heat ray reflective film materials	Ag-alloy	ITO	ZnO
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Anti-reflective film materials	MgF ₂	Nb ₂ O _x	Al ₂ O ₃	Ta ₂ O ₅	TiO ₂ -SiO ₂
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Reflective film materials	Ag-alloy	Al-alloy
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LED materials	ITO	Ti-Nb-Ox	GaN	InN	SnO ₂ -Sb ₂ O ₃ (ATO)
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Optical media materials	CuSi	GeSbTe
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Feel free to contact us if you have any other inquiries besides above.

For various optical applications as touch panel, requests that optical mismatching with multilayer is solved are increasing. Toshima is developing and providing flexibility matching materials according to wavelength band.

	Material	Properties	Refractive index at 550nm	Resistivity (Ω·cm)	Heat conductivity (W/m·K)	Thermal expansion coefficient (10 ⁻⁶ /K)	Flexural strength (MPa)
For Nb ₂ O ₅ layer	Nb ₂ O _x	Nb ₂ O ₅	2.35*	≤0.03	4.0	2.0	—
	Nb ₂ O _x -Al ₂ O ₃	70:30 mol%	2.0*	≤0.5	—	—	—
For SiO _x layer	Si-C*	69.7:30.3mol%	1.46~1.47*	≤0.02	110	2.9	240
	Si-Al*	95.5 wt%	1.48*	≤0.5	—	—	—
	Si(B dope)*	Crystalline	1.44*	≤0.02	—	—	77~85

* On O₂ reactive process.

Piezoelectric ferroelectric materials

In the fields of FeRAM, various sensors, ink jet head and the like, ferroelectric thin films having excellent functions such as piezoelectric effect typified by PZT are widely applied. Toshiba supplies high-density sputtering targets that maximize the characteristics of ferroelectrics. We also widely supply multiferroic materials and lead-free ferroelectric materials.

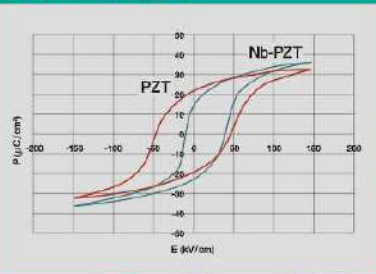
Piezoelectric & ferroelectric materials	Pb(Zr,Ti)O ₃ (PZT)	(Pb,La)(Zr,Ti)O ₃ (PLZT)	Pb(Zr,Ti,Nb)O ₃ (PZTN)
	SrBi ₂ Ta ₂ O ₉ (SBT)	(K,Na)NbO ₃ (KNN)	KNbO ₃
	KTaO ₃	(Na,Bi)TiO ₃ (NBT)	BiFeO ₃ (BFO)
	Pb(Mg, Nb)O ₃	Pb(Yb, Nb)O ₃ -Pb(Zr)TiO ₃	BiScO ₃ -Pb(Zr)TiO ₃

Gate insulator materials	HfO ₂	HfSiO(N)	HfO ₂ -Al ₂ O ₃	La ₂ O ₃	La ₂ O ₃ -Al ₂ O ₃
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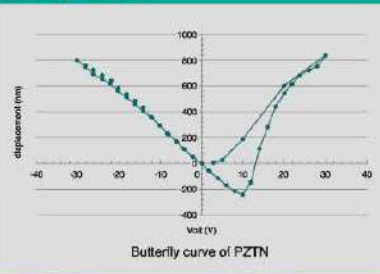
Electrode materials	Pt	Ir	IrO ₂	SrRuO ₃ (SRO)	LaNiO ₃	TiN
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Feel free to contact us if you have any other inquiries besides above.

P-E Hysteresis loops



Butterfly curve



PZTN



SRO High density



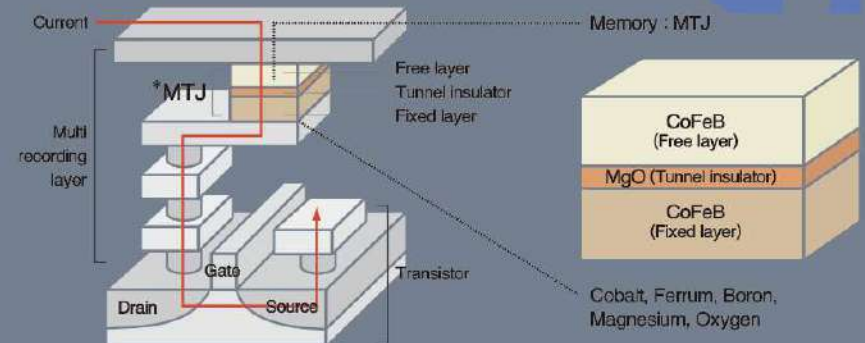
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Magnetic RAM and device materials

We offer materials for the magnetic devices such as MRAM and MR device widely.

Magnetic RAM materials	CoMnSi	CoMnAl	CoMnSb	CoFeB	CoFeMnGe
	CoFeGaGe	FePt	IrMn	Ru	Ta
	Cu	Ni-Fe	MgO		

Feel free to contact us if you have any other inquiries besides above.



*MTJ: Magnetic Tunnel Junction

Reference: Low-power Electronics Association's Project <http://www.laep.or.jp/base3.html>



Ru



Co-Mn-Ga

Sputter Coating Service

- We can consistently carry out
- Since all sputtering systems are of
- We accept thin film deposition,
- Please contact us for exclusive

in-house from target manufacturing to film deposition. sputter-down type, it is possible to simultaneously form films on multiple substrates, such as evaluation before production, evaluation of new materials, and R&D, that meets customer's needs. reservations. We will conduct film deposition test thoroughly to realize the desired film quality.

Magnetron sputtering system L560

This is a sputtering system with a medium-sized chamber and we are constantly stocking over 200 kinds of cathode targets. We can respond quickly from cathode target completion to film formation test.



L560 appearance



Stage where three rows of 10mm square substrates are installed

Recommended use example	Film deposition test with different cathode target composition under fixed film deposition conditions
Film deposition example	Metal film : Al Pt Si Ti Zr Alloy film : Ag-C Ni-V Oxide film : Al ₂ O ₃ CeO ₂ Cr ₂ O ₃ CuO Fe ₂ O ₃ NiO SiO ₂ SnO ₂ TiO ₂ ZnO Complex oxide film : BaTiO ₃ IGZO ITO IZO Film for Li-ion battery : LiCoO ₂ LiMn ₂ O ₄ LiNiO ₂ LiNi _{1/3} Co _{1/3} Mn _{1/3} O ₂ LiNi _{1/2} Co _{1/10} Al _{0.25} O ₂ Li ₄ Ti ₅ O ₁₂ Nitride film : TiN Boride film : CrB ₂ NbB ₂ ZrB ₂
Film thickness	Metal : ~ 1000nm, Oxide : ~ 500nm (Please contact us.)
Power supply	RF
Cathode size	φ 3 inches
Gas	Ar, N ₂ , O ₂
Distance between cathode target and stage	50mm
Stage heating	Impossible
Maximum number of substrate on stage	30mm square×14, 50mm square×7, etc.
Reverse sputtering	Impossible

Magnetron sputtering system TM-3

This is a system capable of film deposition under various conditions such as reverse sputtering processing, stage heating, variable target - stage distance, and so on. Film deposition under conditions suitable with various targets are possible.



TM-3 appearance



Stage where two rows of 10mm square substrates are installed



Au/Ni/thermoelectric material (3 layers)

Recommended use example	Film deposition test with fixed cathode target composition under various oxygen(nitrogen) concentration
Film deposition example	Metal film : Au Pt Ru Ti Ni C (Bi, Sb, Te: Stage cleaning fee separately) Oxide film : Al ₂ O ₃ Ga ₂ O ₃ NiO Complex oxide film : BaTiO ₃ IGZO YSZ Film for Li-ion battery : LiCoO ₂ LiNi _{1/3} Co _{1/3} Mn _{1/3} O ₂ Li ₃ PO ₄ LiFePO ₄ LiNbO ₃ Film for thermoelectric element : Bi ₂ Te ₃ -Ru Bi ₂ Te ₃ Bi _{0.5} Sb _{1.7} Te ₃ (Stage cleaning fee separately) Nitride film : GaN
Film thickness	Metal : ~ 1000nm, Oxide : ~ 500nm (Please contact us.)
Power supply	DC RF
Cathode size/installable Nr.	φ 3 inches / 1 ~ 3 targets
Gas	Ar, N ₂ , O ₂
Distance between cathode target and stage	50-90mm
Stage heating	600°C maximum
Maximum number of substrate on stage	30mm square x 8, etc. (Please contact us in case of larger than 30mm square substrate.)
Reverse sputtering	Possible
Others	N ₂ discharge available. Deposition pressure: 0.3 ~ 1Pa possible

Analysis support

In addition, we possess various analytical instruments to provide high quality materials and develop advanced materials, and have analytical techniques advanced by many years material analysis.

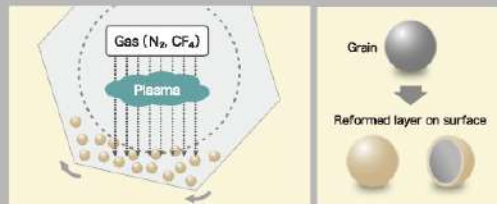


Powder coating service

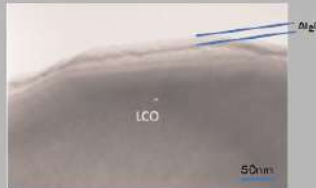
We start powder coating service (sputtering and surface modification) thanks to joint research with Prof. Abe, Toyama Univ.



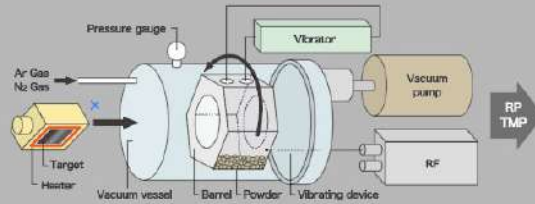
Barrel Sputtering Machine



Barrel Plasma Surface Modification



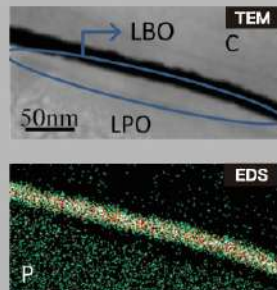
Coated 20nm Al2O3 on D50=3µm LCO powder



Coating and surface modification on powders by our cooperating companies

Li₃PO₄ deposited Li₃BO₃ powder

TEM-EDS image of 10~40nm Li₃BO₃ deposited 30µm Li₃PO₄ powder



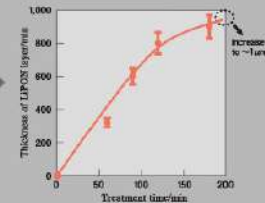
LiPON powder by nitriding the surface of Li₃PO₄

These samples are produced by nitriding the surface of Li₃PO₄ powder. 1µm nitride layer are generated by 180 minutes deposition.

■ Appearance dependence on deposition time



LiPON powder can be produced from Li₃PO₄ powder with 2µm diameter.

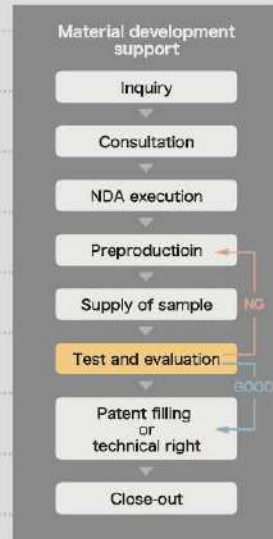


	Instrument ICP equipment Type SEIKO Instruments Inc. SPS-3000		Instrument ICP equipment Type Agilent Technologies 5110 ICP-OES
	Instrument X-ray diffractometer (XRD) Type Rigaku TTR II		Instrument Laser diffraction particle size Type NIKKISO Microtrac MT3000
	Instrument Scanning electron microscope (SEM) Type KEYENCE VE-7800		Instrument X-ray fluorescence spectrometer Type SHIMADZU EDX-720
	Instrument Thermogravimetry and Differential thermal analysis (TG-DTA) Type Bruker 2020SA		Instrument Spectrophotometer Type HITACHI U-1900

Joint development for new material research

Toshima supports new material development for whole thin film products such as powders, sputtering targets, MOCVD precursors and MOD solutions. In case you need us to contract Non-Disclosure Agreement for developing new materials, we will follow to your requirement without any problems.

- 2007
Development of corrosion resistant film on vacuum process
- 2008
Research for FRAM manufacturing technology, 1 other
- 2009
Development of oxide insulated covering technology, 2 others
- 2011
Development of Li-ion battery electrolyte material, 1 other
- 2012
Epitaxial mica forming by PLD method, 6 others
- 2013
Bi₂Te₃ device joint development, 5 others
- 2014
Thin film Li-ion battery joint development, 1 other
- 2015
Sintered LLZ surface analysis, 5 others
- 2016
Ferroelectric material research on liquid phase, 8 others
- 2017
Synthesis and characterization of LiNbO₃-LiCoO₂ cathode for lithium ion battery with high rate capability, 8 others
- 2018
Characterization of LLZ type solid electrolyte sintered body, 10 others



Facilities

Toshima adopts continual production system with including raw material procurement, powder synthesis, sintering, machining, bonding etc.



▶▶▶ Calcination/Combustion



▶▶▶ Sintering



▶▶▶ Machining

Company Profile

Company Name	Toshima Manufacturing Co.,Ltd.	Capital	99 million JPY
Headquarter's location	1414 Shimonomoto, Higashimatsuyama, Saitama 355-0036, Japan Site area 24,958m ² Building area 11,922m ²	The number of employee	194 persons (Male : 155, Female : 39)
Division	[Parts Division] TEL : 0493-23-1213 URL : http://www.toshima-mfg.jp [Materials System Division] TEL : 0493-24-6774 URL : http://www.material-sys.com	President	Kentaro Kimoto
Subsidiary	TOSHIMA (THAILAND) CO., LTD.	Main business	[Parts Division] Cold-Forging + Pressing (Machining Cut + Assembly) [Materials System Division] Electronic material production
Establishment	1945/05/15	Bank	Towa Bank Higashimatsuyama Branch Japan Finance Corporation Saitaman Branch Bank of Tokyo-Mitsubishi UFJ Kawagoe Branch

History

1945 May
Ex-former President, Sokichi Kimoto established "Toshima Airplane Corporation" in Chihayacho, Toshima Ward, Tokyo. Started manufacturing loudspeaker's magnetic network parts (Loudspeaker's Yoke). Capital was \$2,250

1949 October
Company name was changed as "Toshima Manufacturing Corporation"

1971 March
Established "Toshima Corporation" for manufacturing and selling its original products.

1971 December
Transferred headquarter and a main factory to present location in Higashimatsuyama, Saitama.

1982 November
Former President Daisaku Kimoto inaugurated.

1993 April
Built new factory in Higashimatsuyama

1993 September
Materials system division is established

1994 September
Increased equipment for making sputtering targets

1998 May
Implemented sputtering machine

1999 April
Established MOCVD Gr.

2000 July
Obtained the ISO 9001 certification.

2001 December
Increased capital to \$912,350.

2005 January
Increased capital to \$1,193,202.

2005 October
KES STEP2 environmental management system was certificated.

2011 January
President Kentaro Kimoto and Chairman Daisaku Kimoto inaugurated.

2012 September
"TOSHIMA (THAILAND) CO., LTD." was established in Chonburi, Thailand.

2015 September
Obtained KES STEP2SR certification (EMS standard incorporating elements of Social Responsibility)

2017 July
Completed Advanced Material Center (AMC)

2018 March
Selected as Vibrant HABATAKU Small and Medium Enterprises by The Small and Medium Enterprise Agency, Ministry of Economy, Trade and Industry

2018 September
Obtained IATF16949:2016 certification (PT division)



Headquarter Toshima Manufacturing Co.,Ltd.



Advanced Material Center (AMC)



TOSHIMA (THAILAND) CO., LTD.